

## FIP

### TRANSPARENT PRIMER TO GLUE DIFFICULT PLASTICS

- transparent primer to glue difficult plastics
- opens the pores in plastics
- improves adhesive strength
- easy to use



## FIX PRIMER

### GENERAL INFORMATION

FIX PRIMER prevents gluing problems when glueing difficult materials such as: Polyethylene (PE), Polypropylene (PP), PMMA, bakelite, Polycarbonate, Viton rubber, polyolefins, PTFE, silicone, etc.  
FIX PRIMER provides very good adhesion strength.  
FIX PRIMER seldom leaves traces behind.  
FIX PRIMER can be used

during gluing with AL-Fix, Al-Fix Gel, Al-Fix Flexible and Al-Fix Black.

FIX PRIMER can also provide good results in combination with High Tech Tape, High Tech Tape Transparent, HCS Tape, etc.

FIX PRIMER handicaps adhesion on untreated metals and stainless steel.

### TECHNICAL INFORMATION AND PACKAGING

Solvent base: heptane  
Colour: transparent  
Vaporisation time: < 10 seconds  
Viscosity: 3-6 cps  
Flash point: -12°C  
Shelf life: 2 months at 20°C

Drying time: < 30 seconds  
Drawing strength: depending on the material  
3-10 N/mm  
Optimum drawing strength: after 24 hours

### APPLICATION AND USE

- FIX PRIMER promotes adhesion when glueing most synthetic materials: Polyethylene (PE), Polypropylene (PP), Nitrile, Neoprene, silicone rubbers, ABS, soft PVC, POM (polyoxymethylene), PET and EVA (Ethylene Vinyl Acetate), PMMA, Bakelite, Polycarbonate, Viton rubber, Polyolefins, Poly Tetra Fluor Ethylene (PTFE), the newest thermoplastic elastomers, etc..  
But also wood, stone and metals on the above materials and all of these plastics synthetic materials mutually.

- Surfaces must be clean, dry and grease free. Degrease with Novatio Sure Clean. Roughening promotes adhesion. Apply Fix Primer thinly on both surfaces. Allow Fix Primer to dry before applying the glue. Apply glue or tape.

Article nr	Name	Content	Section
N502110	Fix Primer	50ml	ADHESIVES AND SEALANTS

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