

AFB

FAST BLACK GLUE WITH HIGH ELASTICITY

- Extremely suitable for gluing elastic materials in combination with hard materials.
- Temperature resistance from -50°C to +135°C (peak of 180°C!).
- Excellent chemical and moisture resistant.
- · Economical in use.
- Very high tensile strength > 60N/cm².
- · AL-FIX ACTIVATOR accelerates the curing.
- Moisture, shock, sliding and impact resistant.



AL-FIX BLACK

GENERAL INFORMATION

AL-FIX-BLACK is a black cyanoacrylate which has an extremely good adhesive strength on most materials.
AL-FIX BLACK is resistant to solvents, oil, benzene, high

and low temperature fluctuations. AL-FIX-BLACK is ideal for applications that come into regular contact with moisture and is permanent elastic after curing.

TECHNICAL INFORMATION

Colour: black.

Viscosity Mpa's Brookfield 20°C: 2000-3000. Viscosity Mpa's 1 dynamic: -20000 at 25°C. Boiling point: > 200°C.

Flash point DIN 51758: 87°C. Specific gravity gr/cm: 1,05-1,09. Solubility in water: practically insoluble. Shock and impact resistant.

Temperature resistance: -50°C to +135°C (peak

+180°C).

Resistant to long-term moisture.

Shelf life: 9 months, keep dry, cool and frost-proof. Safety measures: consult the Safety Data Sheet.

APPLICATION AND USE

- · ideal for metal and rubber bonds
- for rapid bonding of natural and synthetic rubbers, plastics, metals, etc.
- bonding rubbers, plastics that are confronted with high temperature fluctuations and moisture
- AL-FIX BLACK makes strong bonding possible between most varied materials, with the exception of polyethylene, polypropylene, silicone and fluorine and items containing plastic materials.
- Materials that can be glued with AL-FIX BLACK: ABS, aluminium, bakelite, bronze, buthyl, celluloid, chloroprene, chrome, delrin, glass, copper, natural rubber, NBR, Neoprene, nitrile, nylon, phenol, polycarbonate, polystyrene, porcelain, hard pvc, stainless steel, steel.
- For porous materials : use AL-FIX ACTIVATOR.
- The use of AL-FIX ACTIVATOR can lead to a greater shrinkage of the adhesive seam as well as possibly lower flexibility.

Article nr	Name	Content	Section
N501100	Al-Fix Filler	20ml	ADHESIVES AND SEALANTS
N501104	Al-Fix Aktivator	200ml	ADHESIVES AND SEALANTS
N501303	Al-Fix Black	20ml	ADHESIVES AND SEALANTS



NOTICE

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