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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

TECHNO STICK
METAL, ALU, WATER, COPPER

1.2 Relevant identified uses of the substance or mixture and uses advised against

1.2.1 Relevant uses

Adhesive

1.2.2 Uses advised against

None known.

1.3 Details of the supplier of the safety data sheet

Company TECHNIQUA HANDELS GmbH

Reichenhaller Straße 15

D-83451 Piding

Tel: +49 (8651) - 767 62 51 E-Mail: sales@techniqua.de

1.4 Emergency telephone number

Poison information center

Tel: +49 (0) 6131 - 19240, Langenbeckstraße 1, D- 55131 Mainz

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Skin Irrit. 2: H315 Causes skin irritation.

Eye Irrit. 2: H319 Causes serious eye irritation.

Skin Sens. 1: H317 May cause an allergic skin reaction.

Aquatic Chronic 3: H412 Harmful to aquatic life with long lasting effects.

2.2 Label elements

The product is required to be labelled in accordance with GHS/CLP-Directives.

Hazard pictograms

(!>

Signal word WARNING

Contains: Reaction product: bisphenol-A-(epichlorhydrin) Epoxy resin (number average molecular

weight ≤ 700)

Hazard statements H315 Causes skin irritation.

H319 Causes serious eye irritation. H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements P101 If medical advice is needed, have product container or label at hand.

P102 Keep out of reach of children.

P280 Wear protective gloves / eye protection / face protection.

P333+P313 If skin irritation or rash occurs: Get medical advice / attention.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. P337+P313 If eye irritation persists: Get medical advice / attention.

P501 Dispose of contents / container to in accordance with local / regional / national /

international regulation.

Special labelling EUH205 Contains epoxy constituents. May produce an allergic reaction.

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2.3 Other hazards

Other hazards Further hazards were not determined with the current level of knowledge.

SECTION 3: Composition / Information on ingredients

Product-type:

The product is a mixture.

Range [%]	Substance
0 - < 35	Limestone
	CAS: 1317-65-3, EINECS/ELINCS: 215-279-6
0 - < 35	Talc (Mg3H2(SiO3)4)
	CAS: 14807-96-6, EINECS/ELINCS: 238-877-9
0 - < 30	Aluminiumsilikat
	CAS: 1332-58-7, EINECS/ELINCS: 310-194-1
10 - < 15	Reaction product: bisphenol-A-(epichlorhydrin) Epoxy resin (number average molecular weight ≤ 700)
	CAS: 25068-38-6, EINECS/ELINCS: 500-033-5, EU-INDEX: 603-074-00-8
	GHS/CLP: Eye Irrit. 2: H319 - Skin Irrit. 2: H315 - Skin Sens. 1: H317 - Aquatic Chronic 2: H411
0 - < 10	Iron
	CAS: 7439-89-6, EINECS/ELINCS: 231-096-4
	GHS/CLP: Flam. Sol. 2: H228
0 - < 6	Copper
	CAS: 7440-50-8, EINECS/ELINCS: 231-159-6
	GHS/CLP: Aquatic Acute 1: H400 - Aquatic Chronic 3: H412, M = 1
1 - < 5	2,4,6-Tris(dimethylaminomethyl)phenol
	CAS: 90-72-2, EINECS/ELINCS: 202-013-9, EU-INDEX: 603-069-00-0
	GHS/CLP: Acute Tox. 4: H302 - Skin Irrit. 2: H315 - Eye Irrit. 2: H319

Comment on component parts

Substances of Very High Concern - SVHC: substances are not contained or are below 0,1%.

For full text of H-statements: see SECTION 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information Change soaked clothing.

Inhalation Ensure supply of fresh air.

In the event of symptoms seek medical treatment.

Skin contact In case of contact with skin wash off immediately with soap and water.

Consult a doctor if skin irritation persists.

Eye contact Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy

to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

Ingestion Consult a doctor immediately.

4.2 Most important symptoms and effects, both acute and delayed

Irritant effects

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Forward this sheet to the doctor.

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SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media Water spray jet.

Dry powder. Carbon dioxide

Foam.

Extinguishing media that must not

be used

Full water jet.

5.2 Special hazards arising from the substance or mixture

Risk of formation of toxic pyrolysis products.

5.3 Advice for firefighters

Use self-contained breathing apparatus.

Fire residues and contaminated firefighting water must be disposed of in accordance within

the local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

High risk of slipping due to leakage/spillage of product.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

6.3 Methods and material for containment and cleaning up

Take up mechanically.

Dispose of absorbed material in accordance within the regulations.

6.4 Reference to other sections

See SECTION 8+13

SECTION 7: Handling and storage

7.1 Precautions for safe handling

No special measures necessary if used correctly.

Do not eat, drink or smoke when using this product.

Wash hands before breaks and after work.

Use barrier skin cream.

Contaminated work clothing should not be allowed out of the workplace.

Take off contaminated clothing and wash before reuse.

7.2 Conditions for safe storage, including any incompatibilities

Keep only in original container.

Do not store together with oxidizing agents.

Keep container tightly closed.

Keep container in a well-ventilated place.

Keep in a cool place.

7.3 Specific end use(s)

See product use, SECTION 1.2

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SECTION 8: Exposure controls / personal protection

Control parameters

Ingredients with occupational exposure limits to be monitored (GB)

Range [%]	Substance
0 - < 6	Copper
	CAS: 7440-50-8, EINECS/ELINCS: 231-159-6
	Long-term exposure: 1 mg/m³, dusts and mists (as Cu), 0,2mg/m³* (fume)
	Short-term exposure (15-minute): 2 mg/m³
0 - < 35	Talc (Mg3H2(SiO3)4)
	CAS: 14807-96-6, EINECS/ELINCS: 238-877-9
	Long-term exposure: 1 mg/m³, respirable dust
0 - < 35	Limestone
	CAS: 1317-65-3, EINECS/ELINCS: 215-279-6
	Long-term exposure: 10 mg/m³, inhalable dust; respirable dust: 4 mg/m³
0 - < 30	Aluminiumsilikat
	CAS: 1332-58-7, EINECS/ELINCS: 310-194-1
	Long-term exposure: 2 mg/m³, respirable dust

8.2 Exposure controls

Additional advice on system design Ensure adequate ventilation on workstation.

Eye protection Safety glasses.

Hand protection The details concerned are recommendations. Please contact the glove supplier for further

information. In full contact:

> 0,4 mm/ Butyl rubber, >480 min (EN 374).

In splash contact

> 0,4 mm/ Nitrile rubber, >480 min (EN 374).

Skin protection

Other Personal protective equipment should be selected specifically for the working place,

depending on concentration and quantity handled. The resistance of this equipment to

chemicals should be ascertained with the respective supplier.

Do not inhale vapours.

Avoid contact with eyes and skin.

Respiratory protection not applicable Thermal hazards not applicable Delimitation and monitoring of the

environmental exposition

See SECTION 6+7.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form pasty Color grey

Odor characteristic
Odour threshold not determined
pH-value not applicable
pH-value [1%] not applicable
Boiling point [°C] not determined

Flash point [°C] > 200

Flammability (solid, gas) [°C] not determined

Lower explosion limit not applicable

Upper explosion limit not applicable

Oxidizing properties no

Vapour pressure/gas pressure [kPa] not determined

Density [g/ml] 1,85

 Bulk density [kg/m³]
 not applicable

 Solubility in water
 virtually insoluble

 Partition coefficient [n-octanol/water]
 not determined

 Viscosity
 not applicable

 Relative vapour density determined
 not determined

in air

Evaporation speed not determined

Melting point [°C] not determined

Autoignition temperature [°C] not determined

Decomposition temperature [°C] not determined

9.2 Other information

none

SECTION 10: Stability and reactivity

10.1 Reactivity

See SECTION 10.3.

10.2 Chemical stability

Stable under normal ambient conditions (ambient temperature).

10.3 Possibility of hazardous reactions

Reactions with oxidizing agents.

10.4 Conditions to avoid

Strong heating.

10.5 Incompatible materials

See SECTION 7

10.6 Hazardous decomposition products

No hazardous decomposition products known.

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product
ATE-mix, dermal, > 2000 mg/kg bw.
ATE-mix, oral, > 2000 mg/kg bw.

Range [%]	Substance
0 - < 35	Limestone, CAS: 1317-65-3
	LD50, oral, Rat: > 2000 mg/kg.
1 - < 5	2,4,6-Tris(dimethylaminomethyl)phenol, CAS: 90-72-2
	LD50, dermal, Rat: 1280 mg/kg.
	LD50, oral, Rat: 1200 mg/kg.
10 - < 15	Reaction product: bisphenol-A-(epichlorhydrin) Epoxy resin (number average molecular weight ≤ 700), CAS: 25068-38-6
	LD50, dermal, Rat: > 2000 mg/kg.
	LD50, oral, Rat: > 2000 mg/kg.
	LC50, inhalative, Rat: > 100 mg/l.

Serious eye damage/irritation Toxicological data of complete product are not available.

Irritant

Calculation method

Skin corrosion/irritation Toxicological data of complete product are not available.

Irritant

Calculation method

Respiratory or skin sensitisation Toxicological data of complete product are not available.

Sensitizing.

Calculation method

Specific target organ toxicity —

single exposure

Specific target organ toxicity -

Based on available data, the classification criteria are not met. Based on available data, the classification criteria are not met.

repeated exposure

Mutagenicity Based on available data, the classification criteria are not met. Reproduction toxicity Based on available data, the classification criteria are not met. Carcinogenicity Based on available data, the classification criteria are not met. **Aspiration hazard** Based on available data, the classification criteria are not met. General remarks

Toxicological data of complete product are not available.

The toxicity data listed pertaining to the ingredients are intended for those working in the medicinal professions, experts for occupational health and safety and toxicologists.

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SECTION 12: Ecological information

12.1 Toxicity

Range [%]	Substance
0 - < 35	Limestone, CAS: 1317-65-3
	LC50, (96h), Oncorhynchus mykiss: > 10000 mg/l.
	EC50, (48h), Daphnia magna: > 1000 mg/l.
	EC50, (72h), Desmodesmus subspicatus: > 200 mg/l.
0 - < 35	Talc (Mg3H2(SiO3)4), CAS: 14807-96-6
	LC50, (24h), Brachidanio rerio: >100 mg/L (IUCLID).
10 - < 15	Reaction product: bisphenol-A-(epichlorhydrin) Epoxy resin (number average molecular weight ≤ 700), CAS: 25068-38-6
	LC50, (96h), fish: 3,6 mg/l.
	EC50, (96h), Algae: 220 mg/l.
	EC50, (48h), Daphnia magna: 2,8 mg/l.

12.2 Persistence and degradability

Behaviour in environment

compartments

not determined

Behaviour in sewage plant

not determined not determined

12.3 Bioaccumulative potential

Biological degradability

No information available.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

No information available.

12.6 Other adverse effects

The product was classified on the basis of the calculation procedure of the preparation directive.

Do not discharge product unmonitored into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste material must be disposed of in accordance with the Directive on waste 2008/98/EC as well as other national and local regulations. It is not possible to determine a waste code for this product in accordance with the European Waste Catalogue (EWC) since it is only possible to classify it according to how it is used by the customer. The waste code is to be determined within the EU in liaison with the waste-disposal operator.

Product

Dispose of as hazardous waste.

Disposal in an incineration plant in accordance with the regulations of the local authorities.

Waste no. (recommended) 080409*

Contaminated packaging

Packaging that cannot be cleaned should be disposed of as for product.

Uncontaminated packaging may be taken for recycling.

Waste no. (recommended)

150110*

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SECTION 14: Transport information

14.1 UN number

See SECTION 14.2 in accordance with UN shipping name

14.2 UN proper shipping name

Transport by land according to

NO DANGEROUS GOODS

ADR/RID

Inland navigation (ADN) NO DANGEROUS GOODS

Marine transport in accordance with NOT CLASSIFIED AS "DANGEROUS GOODS"

IMDG

Air transport in accordance with IATA NOT CLASSIFIED AS "DANGEROUS GOODS"

14.3 Transport hazard class(es)

See SECTION 14.2 in accordance with UN shipping name

14.4 Packing group

See SECTION 14.2 in accordance with UN shipping name

14.5 Environmental hazards

See SECTION 14.2 in accordance with UN shipping name

14.6 Special precautions for user

Relevant information under SECTION 6 to 8.

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EEC-REGULATIONS 1991/689 (2001/118); 1999/13; 2004/42; 648/2004; 1907/2006 (REACH); 1272/2008;

75/324/EEC (2008/47/EC); 453/2010/EC; (EU) 2015/830

TRANSPORT-REGULATIONS DOT-Classification, ADR (2015); IMDG-Code (2015, 37. Amdt.); IATA-DGR (2015). NATIONAL REGULATIONS (GB):

EH40/2005 Workplace exposure limits (Second edition, published December 2011).

CHIP 3/ CHIP 4

- Observe employment restrictions

for people

Observe employment restrictions for mothers-to-be and nursing mothers. Observe

employment restrictions for young people.

- VOC (1999/13/CE) not applicable

15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

16.1 Hazard statements (SECTION 3)

H228 Flammable solid.

H412 Harmful to aquatic life with long lasting effects.

H400 Very toxic to aquatic life. H302 Harmful if swallowed.

H411 Toxic to aquatic life with long lasting effects.

H317 May cause an allergic skin reaction.

H315 Causes skin irritation. H319 Causes serious eye irritation.

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16.2 Abbreviations and acronyms:

ADR = Accord européen relatif au transport international des marchandises Dangereuses par

RID = Règlement concernant le transport international ferroviaire de marchandises dangereuses

ADN = Accord européen relatif au transport international des marchandises dangereuses par voie de navigation intérieure

CAS = Chemical Abstracts Service

CLP = Classification, Labelling and Packaging

DMEL = Derived Minimum Effect Level

DNEL = Derived No Effect Level

EC50 = Median effective concentration

ECB = European Chemicals Bureau EEC = European Economic Community

EINECS = European Inventory of Existing Commercial Chemical Substances

ELINCS = European List of Notified Chemical Substances

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC-Code = International Code for the Construction and Equipment of Ships carrying

Dangerous Chemicals in Bulk

IC50 = Inhibition concentration, 50%

IMDG = International Maritime Code for Dangerous Goods

IUCLID = International Uniform Chemical Information Database

LC50 = Lethal concentration, 50%

LD50 = Median lethal dose

MARPOL = International Convention for the Prevention of Marine Pollution from Ships

PBT = Persistent, Bioaccumulative and Toxic substance

PNEC = Predicted No-Effect Concentration

REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals

TLV®/TWA = Threshold limit value – time-weighted average TLV®STEL = Threshold limit value – short-time exposure limit

VOC = Volatile Organic Compounds

vPvB = very Persistent and very Bioaccumulative

16.3 Other information

Customs Tariff not determined

Classification procedure Skin Irrit. 2: H315 Causes skin irritation. (Calculation method)

Eye Irrit. 2: H319 Causes serious eye irritation. (Calculation method)

Skin Sens. 1: H317 May cause an allergic skin reaction. (Calculation method)

Aquatic Chronic 3: H412 Harmful to aquatic life with long lasting effects. (Calculation method)

Modified position SECTION 2 been added: The product is required to be labelled in accordance with GHS/CLP-Directives.

SECTION 2 been added: H412 Harmful to aquatic life with long lasting effects.

SECTION 2 been added: Aquatic Chronic 3

SECTION 2 been added: H319 Causes serious eye irritation.

SECTION 2 been added: Eye Irrit. 2 SECTION 2 deleted: Aquatic Acute 1 SECTION 2 deleted: Eye Dam. 1

SECTION 2 deleted: H318 Causes serious eye damage.

SECTION 2 deleted: H411 Toxic to aquatic life with long lasting effects.

SECTION 14 been added: no dangerous goods

SECTION 14 deleted: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol A

Epoxy resin)