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Automotive

TFT2H

TECHNO FINISHER 2K HS

TRANSPARENT ACRYLIC HIGH SOLID

- High solid content (more than 50%).
- Fast curing and perfect detente.
- Easy to apply.
- Perfect finishing: as original equipment.
- Perfect on matt bases, metallized with water or solvent.

GENERAL INFORMATION

TECHNO FINISHER 2K HS is a new generation 2-component, anti-scratch transparent, perfect for wide surfaces and for spot repairs. Usable on matt bases, metallizes with water or solvent. It contains additives that make easy the spray application and improve the product détente; in this way, it reduces working time and costs. TECHNO FINISHER 2K HS guarantees high brilliance for long time.

TECHNICAL INFORMATION

Type: Hydroxylated acrylic resin.
Solid dontent: 53%
Colour: transparent.
VOC: 2004/42/CE IIB.
Ready to use: (c-840 g/L max) cont. 498 g/L.
Specific weight: 1010 ± 20 g / l.
Mixing ratio: 2:1.
Spraying viscosity: 15±5" Coppa Ford Ø 4 at 20°C
Pot-life (20°C): 5-6 h.
Gravity feed spray gun: Ø 1,3 - 1,4 mm.
Suction feed spray gun: Ø 1,5 - 1,6 mm.
Air pressure (Bar): 3 – 3,5 ATM
Number of coats: ½+1 normal - wait time 6-8 min.
Dry film thickness: 45-50 microns.
Flash time: 6-8 min.
Dust free (20°C): 15 min.
Touch dry (20°C): 5-6 h.
Ready to be assembled: 12-16 h.
Drying time: 20°C 24 h, 60°C 30 min.

APPLICATION AND USE

- TECHNO FINISHER 2K HS is recommended for wide surfaces and spot repairs.
- TECHNO FINISHER 2K HS contains special additives that make easy the spray application, reducing working time.
- TECHNO FINISHER 2K HS is recommended a first light application (½ coat), wait for 6-8 minutes, then apply another layer to complete the covering.
- Mixing ratio with hardener: 2:1.
- Use Fast Hardener at temperature between +5°C and +15°C
- Use Medium Hardener at temperature between +15°C and 25/30°C
- Use Slow Hardener at temperatures higher than +25/30°C

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