

## **PUC**

#### **TWO COMPONENT SELF** MIXING-SYSTEM

- Two component polyurethane-based adhesive
- · It cures at room temperature Bonding of a wide range of thermoplastic materials, thermosetting plastics, steel, aluminium, concrete, wood and glass.
- · It can be overpainted.
- Excellent results if used in combination with plasters for plastic materials, for example "NOVA BLACK MAGIC".



#### Notice

All information including images are given with the greatest care. Still, it is appropriate to users regardless of the test the suitability of each product for their own purposes. Tech-Masters is not liable for the completeness and accuracy of information and refuses warranty for your specific use. The guarantee, which Tech-Masters products provide, relates only to the standard conditions of sale of this product. In no case Tech-Masters can be held responsible for incidental damages, or damages for improper use or sale of the product to another customer.

## **General Information**

Pu Plast is a two component polyurethane-based adhesive, that cures at room temperature. Ideal for bonding a wide range of thermoplastic materials, thermosetting plastics, steel, aluminum, concrete.

### **Technical Information**

PU Plast clear 1 min. (Part A): Physical state: liquid Colour: opalescent Odour: characteristic Initial boiling point and boiling range: > 200°C Flash point: 182°C Vapour pressure: 0.1 Pa Density: 1 g/cm<sup>3</sup> Dynamic viscosity: 2,500 mPa\*s

PU Plast clear 1 min. (Part B): Physical state: liquid Colour: yellow Odour: characteristic Initial boiling point and boiling range: > 300°C Flash point: 205°C Vapour pressure: 0.01 Pa Density: 1.2 g/cm<sup>3</sup> Self ignition temperature > 600 °C Dynamic viscosity: 3,000 mPa\*s

PU Plast clear 5 min. (Part A): Physical state: liquid Colour: opalescent Odour: characteristic Initial boiling point and boiling range: > 200°C Flash point: 182°C Vapour pressure: 0.1 Pa Density: 1 g/cm<sup>3</sup>

#### **Application and Use**

- Ideal for repairing plastic accessories, for example bumpers, masks, headlights, door panels, fairings motorcycle, scooter ..
- It adheres to the most of the plastic materials except PP,PE,PTFE. In order to improve the adhesion it is possible to use PU PLAST with some specific primers for plastic materials, for example our "Primer 903" and "Fix Primer".

· · ·				
Article nr	Name	Content	Shelf Life	Catalog
T910002	PU Plast clear 1 min.	50ml	see imprint + 12 months	ADHESIVES AND SEALANTS
T910003	PU Plast clear 5 min.	50ml	see imprint + 12 months	ADHESIVES AND SEALANTS





ADHESIVES AND SEALANTS WWW.TECH-MASTERS.EU

# **PU PLAST CLEAR**

wood, glass. The product can be overpainted and excellent results can be obtain if used with plasters for plastic materials as our NOVA BLACK MAGIC.

Dynamic viscosity: 3,000 mPa\*s

PU Plast clear 5 min. (Part B): Physical state: liquid Colour: yellow Odour: characteristic Initial boiling point and boiling range: > 300°C Flash point: 205°C Vapour pressure: 0.01 Pa Density: 1.2 g/cm<sup>3</sup> Self ignition temperature: > 600°C Dynamic viscosity: 3,000 mPa\*s

Base: Polyurethane Volume mixing ratio: 1:1 Weight mixing ratio: 0,89:1 Colour: colorless Aspect: Thixotropic Temperature resistance: -37°C - +100°C Application temperature: +10°C - +30°C Water solubility: insoluble Traction resistance: 22N/mm<sup>2</sup> Elongation at break: 15% Hardness: shore 75D Resistivity: 1,2x10^12 Ohm xcm

Open time: 5 minutes / 1 minute Setting time: 15 minutes / 5 minutes Final catalysis: 8 hours / 4 hours

• Advice: in order to obtain a good result it is necessary to prepare the surface using medium grit sandpaper to roughening and cleaning it with a cleaner, for example our "MULTIFOAM".