

# **AFF**

## **FAST FLEXIBLE GLUE FOR** TRANSPARENT GLUE SEAMS

- · Extremely suitable for elastic materials.
- · Flexible bonding, with prolonged working
- Temperature resistance from -55°C to +140°C.
- Excellent chemical and moisture resistant.
- · Economical in use.
- Very high tensile strength > 60N/cm<sup>2</sup>.
- AL-FIX AKTIVATOR accelerates the curing.
- Moisture, shock, sliding and impact resistant.



## **AL-FIX FLEXIBLE**

## **GENERAL INFORMATION**

AL-FIX FLEXIBLE is a transparent cyanoacrylate that has extremely good adhesive strength on most materials and is slightly elastic after curing. AL-FIX FLEXIBLE is

resistant against solvents, oil, benzene, high and low temperature fluctuations. AL-FIX FLEXIBLE is ideal for applications that come into regular contact with moisture.

#### **Technical Information**

Colour: matt, transparant. Viscosity at 25°C: 2500-3500 mPa.s.

Density: 1,06 g/m. Flashpoint: 85°C.

Tensile strength on NBR: # 62 N/cm<sup>2</sup>.

# = material breakage

Shear strength on steel: 28 N/mm<sup>2</sup>. Temperature range: -55°C to +140°C. Soluble in: acetone, nitromethane, ethylacetate.

Shelf life: 12 months, keep dry, cool and frost-proof. Safety measures: consult the Safety Data Sheet.

NOTE: Al Fix Flexible should always be stored in a cool, dry and dark place. The shelf life is at least 9 month if stored at room temperature (18-25°C). If stored at  $+5^{\circ}\text{C}(e.g. \text{ in a refrigerator})$ , the shelf life can be extended to 12 month. They must be brought to room temperature prior to use. We recommend to store Al Fix general in a refrigerator.

#### **APPLICATION AND USE**

- Materials that can be glued with AL-FIX FLEXIBLE: ABS, aluminium, bakelite, bronze, buthyl, celluloid, chloroprene, chromium, delrin, glass, copper, natural rubber, NBR, Neoprene, nitril, nylon, phenol, polycarbonate, PUR, MUR, Viton, Teflon, polystyrene, porcelain, hard PVC, stainless steel, steel.
- Ideal for metal and rubber joints
- For fast adhesion of natural and artificial rubbers, plastics, metals, ...
- To glue rubbers and plastics that are faced with higher temperature fluctuations and moisture
- · AL-FIX FLEXIBLE makes strong adhesion possible between very diverse materials with the exeption of polyethylene, polypropylene, silicone and fluorine, and items containing plastics.
- For porous materials: use AL-FIX ACTIVATOR.
- The use of AL-FIX ACTIVATOR can lead to increased crimp of the adhesive seam as well as possible lower flexibility.
- Article nr Content N501100 Al-Fix Filler 20ml ADHESIVES AND SEALANTS N501104 Al-Fix Aktivator 200ml ADHESIVES AND SEALANTS N501403 Al-Fix Flexible 20ml ADHESIVES AND SEALANTS





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