

**AL-FIX GEL** 

# AFG

## SUPER FAST, COLOURLESS, FILLING GLUE

- Based on cyanacrylate.
- · Bonds in seconds.
- No heating no soldering no mixing.
- High tensile shear strength shows no
- shrinkage.Very economical the thinner the
- Very economical the thinner the adhesive, the stronger the joint.



### GENERAL INFORMATION

AL-FIX GEL is an adhesive which bonds in seconds and has a special formula based on Cyanacrylate. AL-FIX GEL is a one component adhesive which is solventless and consists mainly of Athyl Cyan- acrylate Monomer. AL-FIX GEL

#### **TECHNICAL INFORMATION**

Colour: crystal clear Viscosity mPa's Brookfield 20°C: 60.000 - 90.000 Specific gravity gr/cm<sup>2</sup> 20°C: 1.08 Flashpoint DIN 55213 in °C: 87 Initial hardening on alu in sec. at 23°C 50% n.v.: 60 - 100 on Nora Rubber: 12 - 25

#### **APPLICATION AND USE**

 AL-FIX GEL provides an exceptionally strong bond between almost all kinds of materials, with the exception of polyethylene, polypropylene and fluorine containing materials. AL-FIX GEL is recommended wehn a thicker adhesive seam and better filling is required. Materials which can be bonded with AL-FIX: ABS, aluminium, bakelite, bronze, buthyl, celluloid, chloroprene, chrome, delrin, glass, copper, natural rubber, NBR, neoprene, nitril, nylon, phenol, polycarbonate , polystyrene, porcelain, hard pvc, stainless steel. is temperature resistant in the range from -30°C to +100°C.

AL-FIX GEL is resistant to solvents, oils, benzene, temperature fluctuations and atmospheric conditions. AL-FIX GEL joints have a high tensile shear strength and show no shrinkage.

on hard PVC: not appropriate Shelf life: 12 months, keep dry, cool and frost-proof. Safety measures: consult the Safety Data Sheet.

 On porous materials we recommend using AL-FIX AKTIVATOR OR AL-FIX AKTIVATOR SF.

Article nr	Name	Content	Section
N501003	Al-Fix	20ml	ADHESIVES AND SEALANTS
N501080	Al-Fix Remover	20ml	ADHESIVES AND SEALANTS
N501100	Al-Fix Filler	20ml	ADHESIVES AND SEALANTS
N501104	Al-Fix Aktivator	200ml	ADHESIVES AND SEALANTS
N501111	AI-Fix Aktivator SF	150ml	ADHESIVES AND SEALANTS
N501205	Al-Fix Gel	20ml	ADHESIVES AND SEALANTS
N501303	Al-Fix Black	20ml	ADHESIVES AND SEALANTS
N501403	Al-Fix Flexible	20ml	ADHESIVES AND SEALANTS



#### NOTE

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