SEL

UNIVERSAL ANAEROBIC BONDING AND SEALING

- Universal anaerobic bonding and sealing
 Threadlocking, Pipe sealing, Flange
- sealing and Retaining in one product
- Perfect dosing even upside down
- Perfect adjusting time
- No hazard signs
- Temperature resistance from -55°C up to +150 °C
- In practical pressurized can
- NSF / DVGW Registered



GENERAL INFORMATION

SEAL & LOCK is a universal medium strength and thixotropic anaerobic adhesive and sealant, which may be used as threadlocker or fastener for stud bolts, and to bond ball and roller bearings into housings or tooth wheels on axles. This grade may be used also as pipe und flange sealant and seals most common threaded

TECHNICAL INFORMATION

Physical Properties (liquid product) Chemical Base: Diester of Methacrylic Acid Colour: yellow/ fluorescent at 365nm Viscosity: 25°C Brookfield RVT 55000 – 80000 mPas spindle/ rpm 6/ 2,5 18000 – 30000 mPas 6/ 20 Density: 1.05 g/cm³ 25°C Max. thread diameter: 3 inches (M 80) Max. gap filling: 0.50 mm Flash point: > 100°C Shelf life: 1 year at room temperature

APPLICATION AND USE

• ATTENTION:

The use of SEAL & LOCK is not recommended for threads, cut in copper or copper alloys, which have contact with hot water (>40°C), without any preliminary testing. In Germany not allowed for use in household gas-installations acc. to TRGI '86/96. SEAL & LOCK

pipe connectors. SEAL & LOCK cures even at lower temperatures (> 0°C). The practical pressurized can of 100ml allows to apply it easily and very precise in 360° position.

Certified acc. to DVGW (DIN EN 751-1) and to ANSI/NSF Standard 61 for use in commercial and residential potable water systems not exceeding +82° C.

Physical Properties (cured product) Initial strength after: 15 - 30 minutes Functional strength after: 1 - 3 hours Final strength after: 3 - 6 hours Loose-break torque: 10 - 20 Nm (M10), DIN EN 15865 Prevailing torque: 10 - 15 Nm (M10) Shear strength: 6 - 13 N/mm² (DIN EN 15337) Thermal range: - 55°C up to +150°C

• Threadlocking, Pipe sealing, Flange sealing, Retaining.

Article nr	Name	Content	Section
T560001	Anaerobic Activator	100ml	ADHESIVES AND SEALANTS
T567001	Seal & Lock	100ml	ADHESIVES AND SEALANTS







NOTICE

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